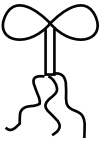




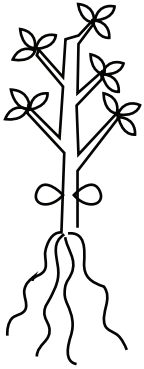
1. Soybean Seed



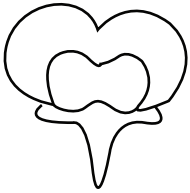
2. Germinating Seed



3. Sprout



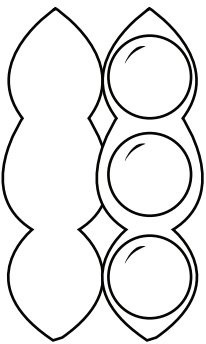
4. Growing Soybean Plant



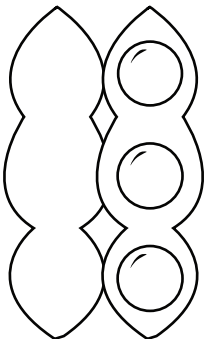
5. Flower



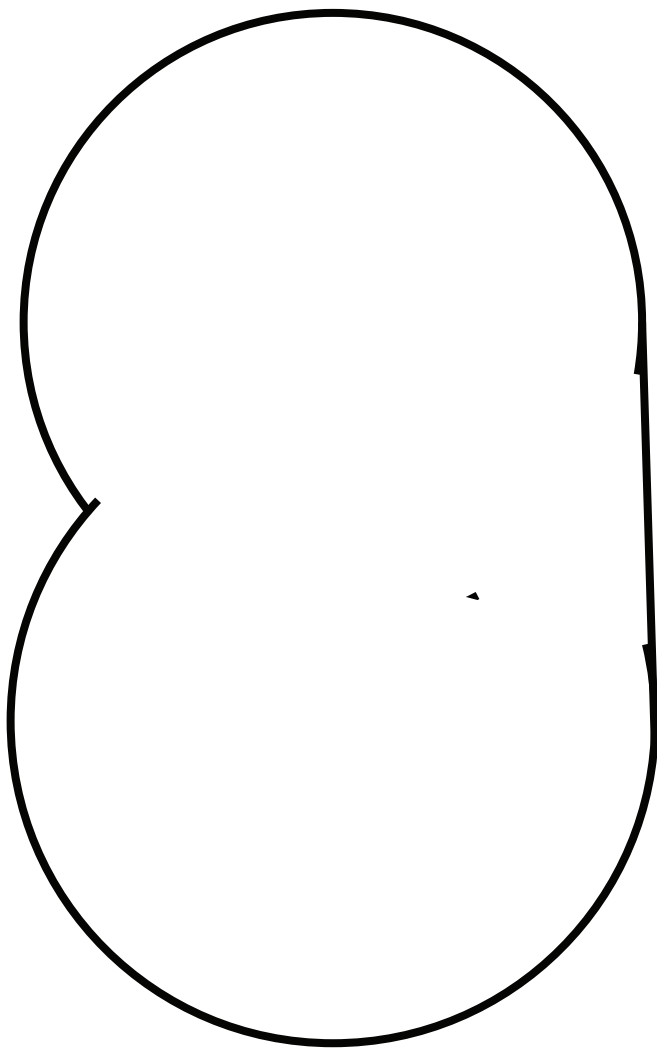
6. Small Green Pod



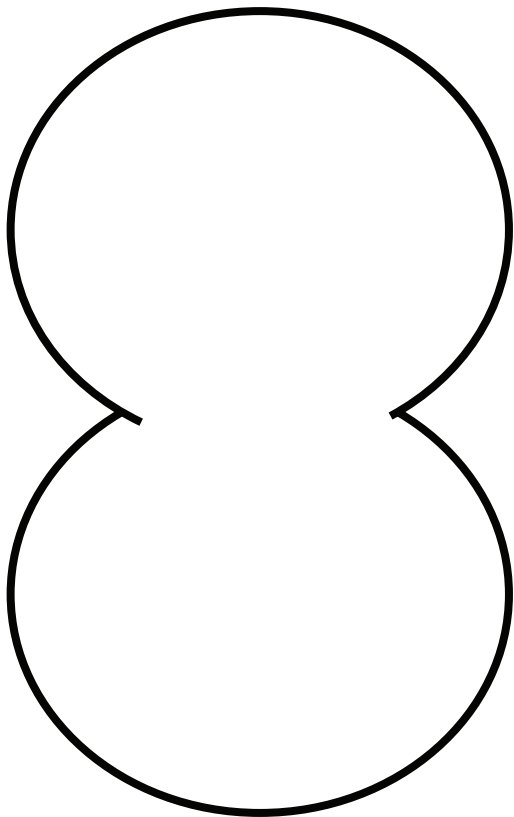
7. Large Green Pod



8. Large Brown Pod

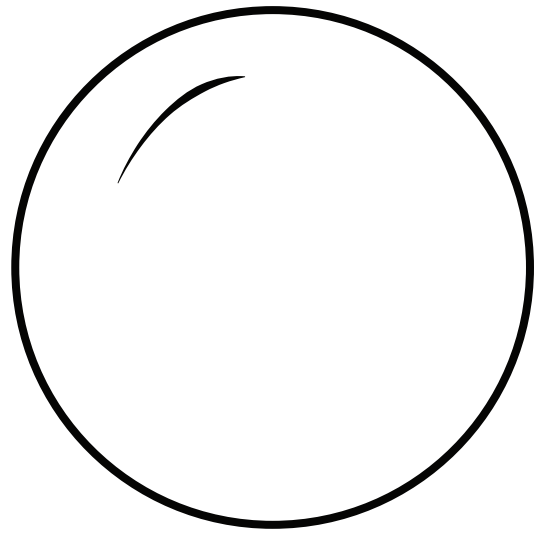


5.

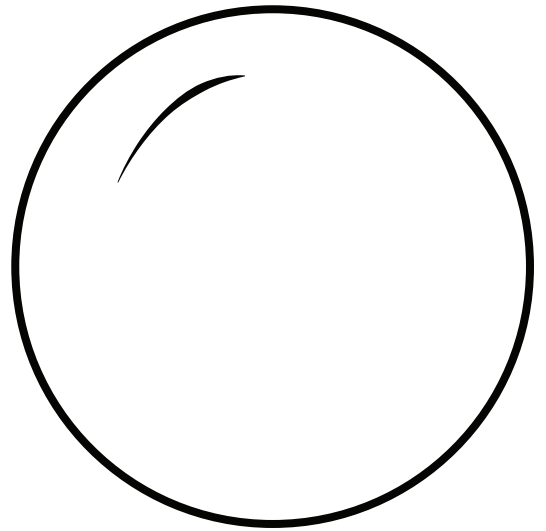


5.

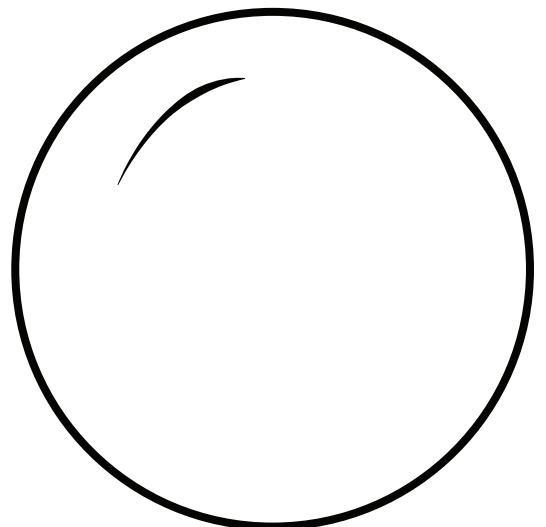
Copy these petals on **purple or white** paper.



7.

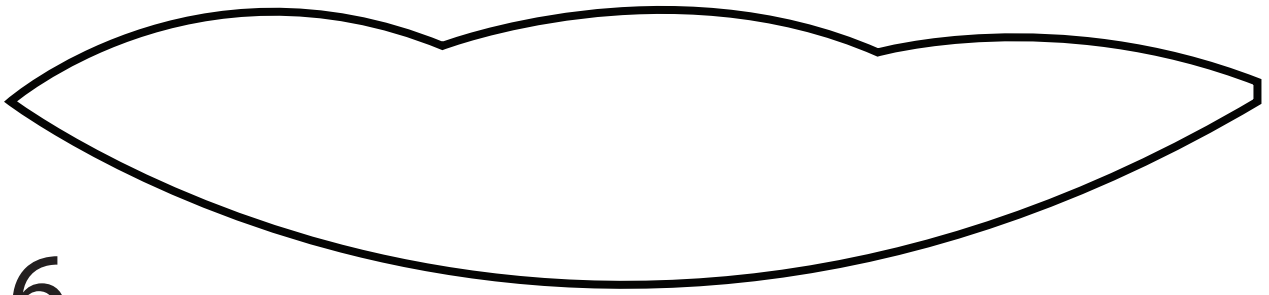


7.

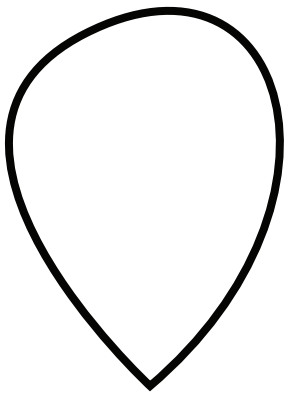


7.

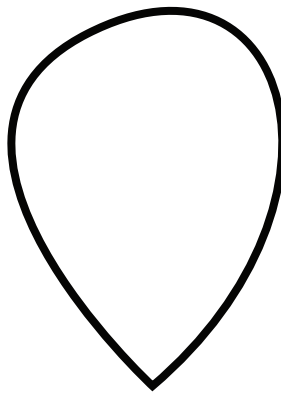
Copy these soybeans on **green** paper.



6.



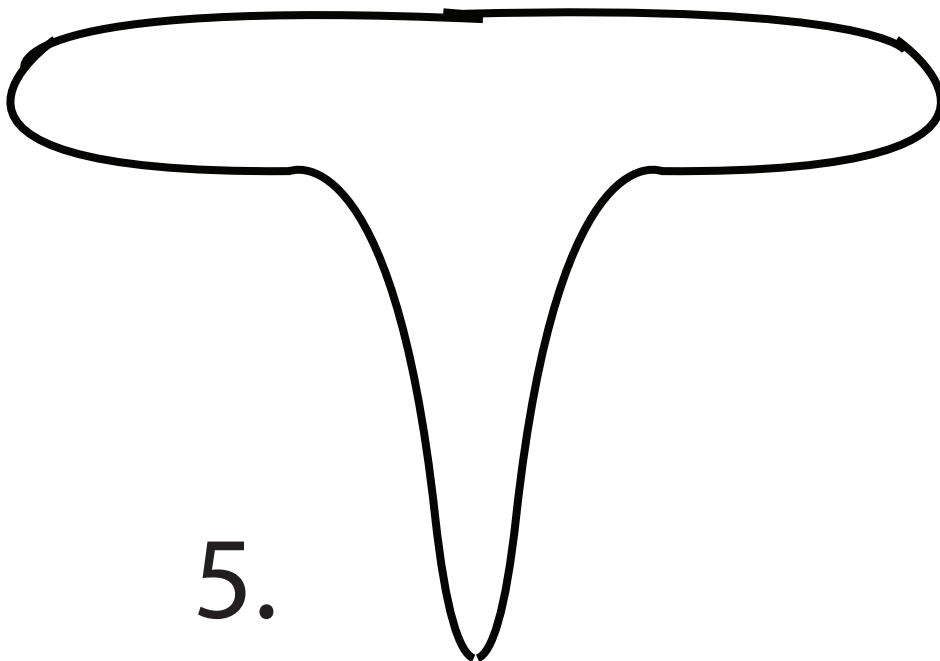
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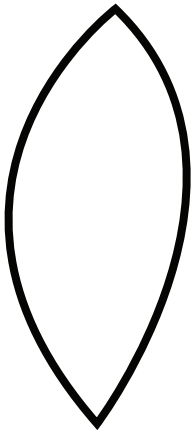
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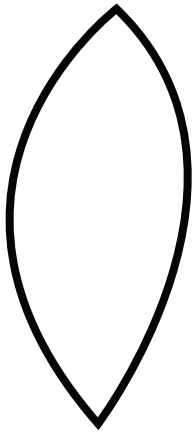
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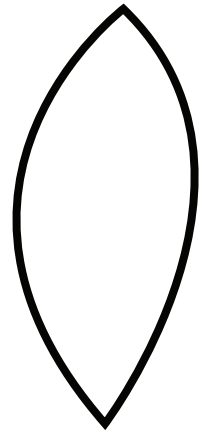
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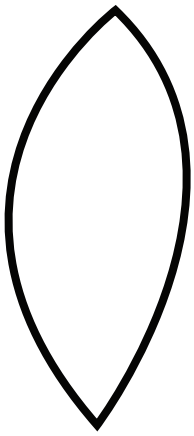
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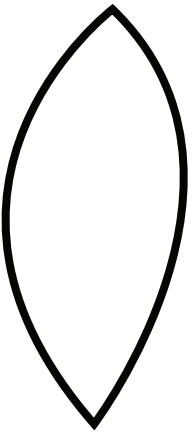
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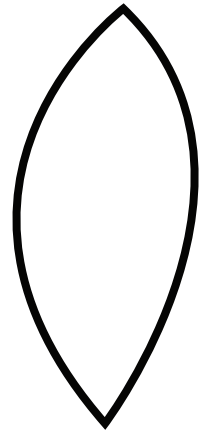
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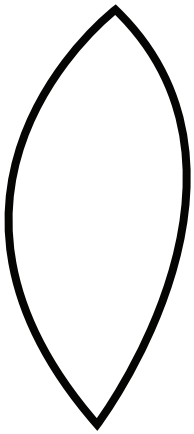
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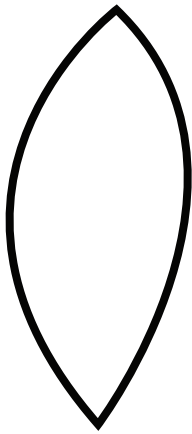
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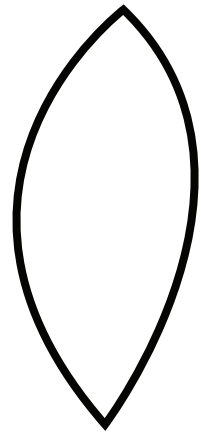
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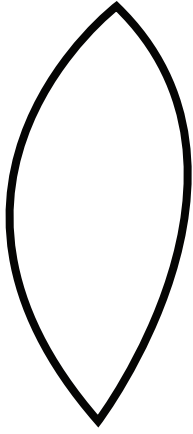
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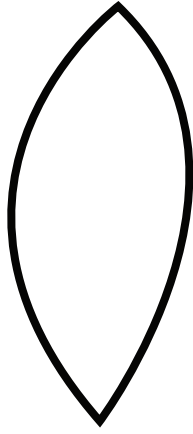
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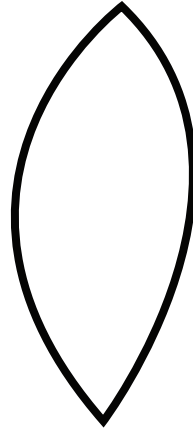
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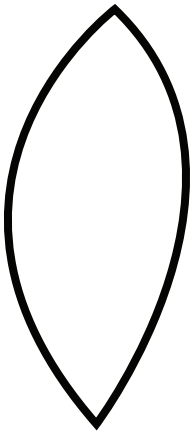
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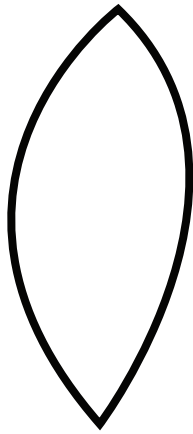
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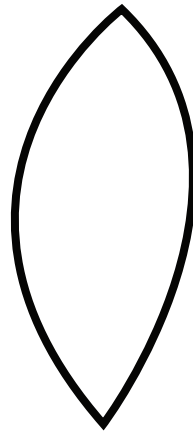
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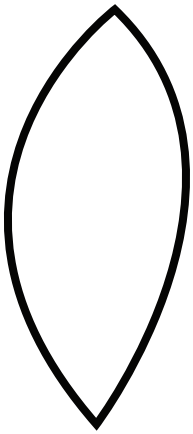
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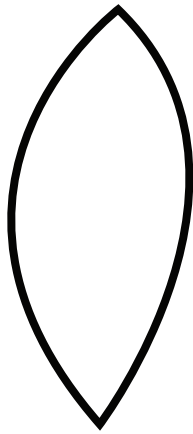
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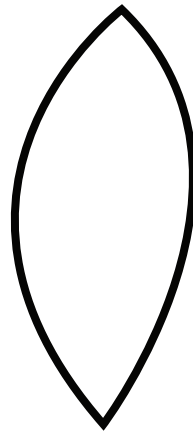
4.



4.



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4.



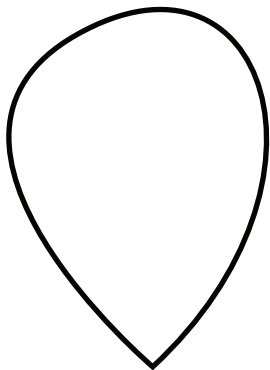
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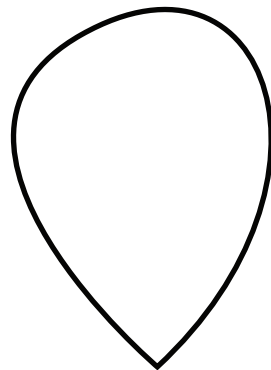
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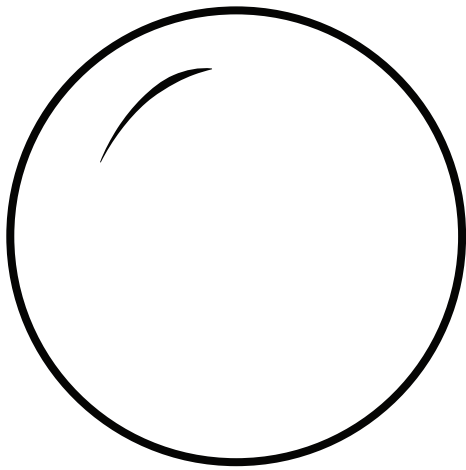


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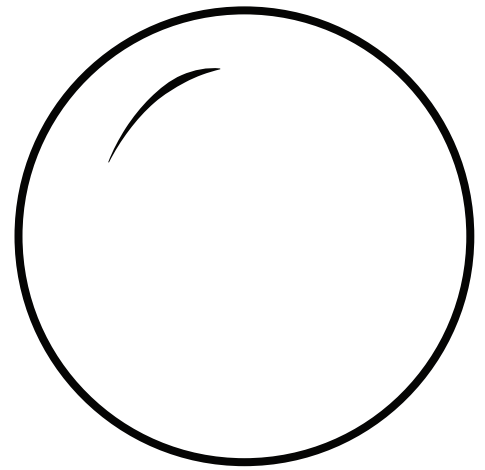


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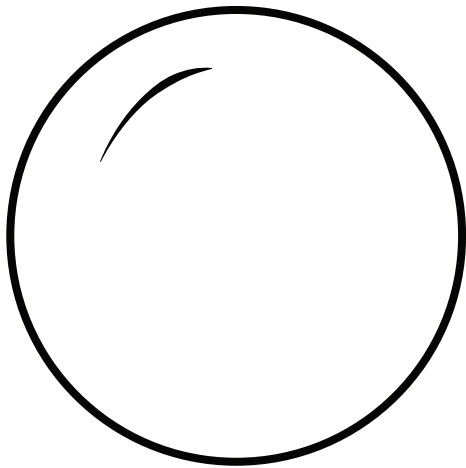




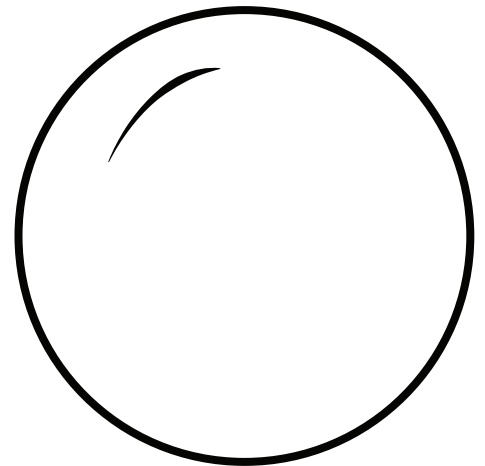
8.



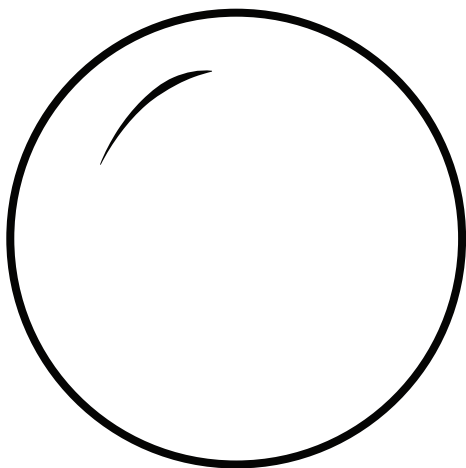
1.



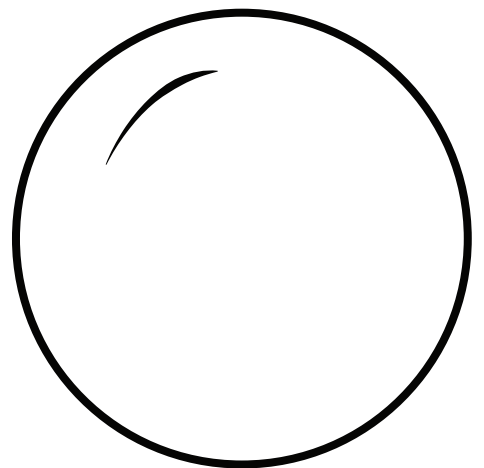
8.



2.

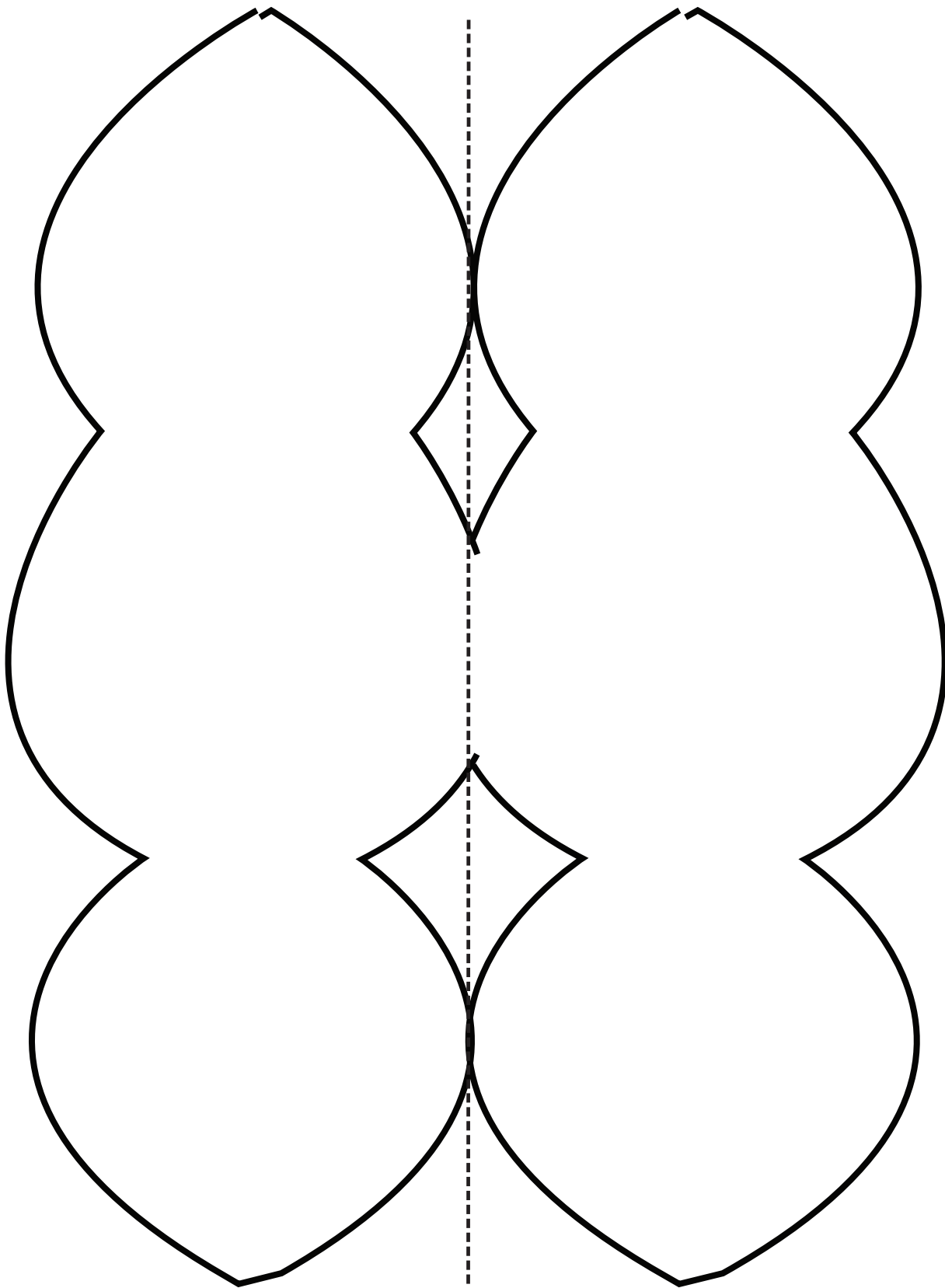


8.



2.

Copy these soybeans on **tan** paper.

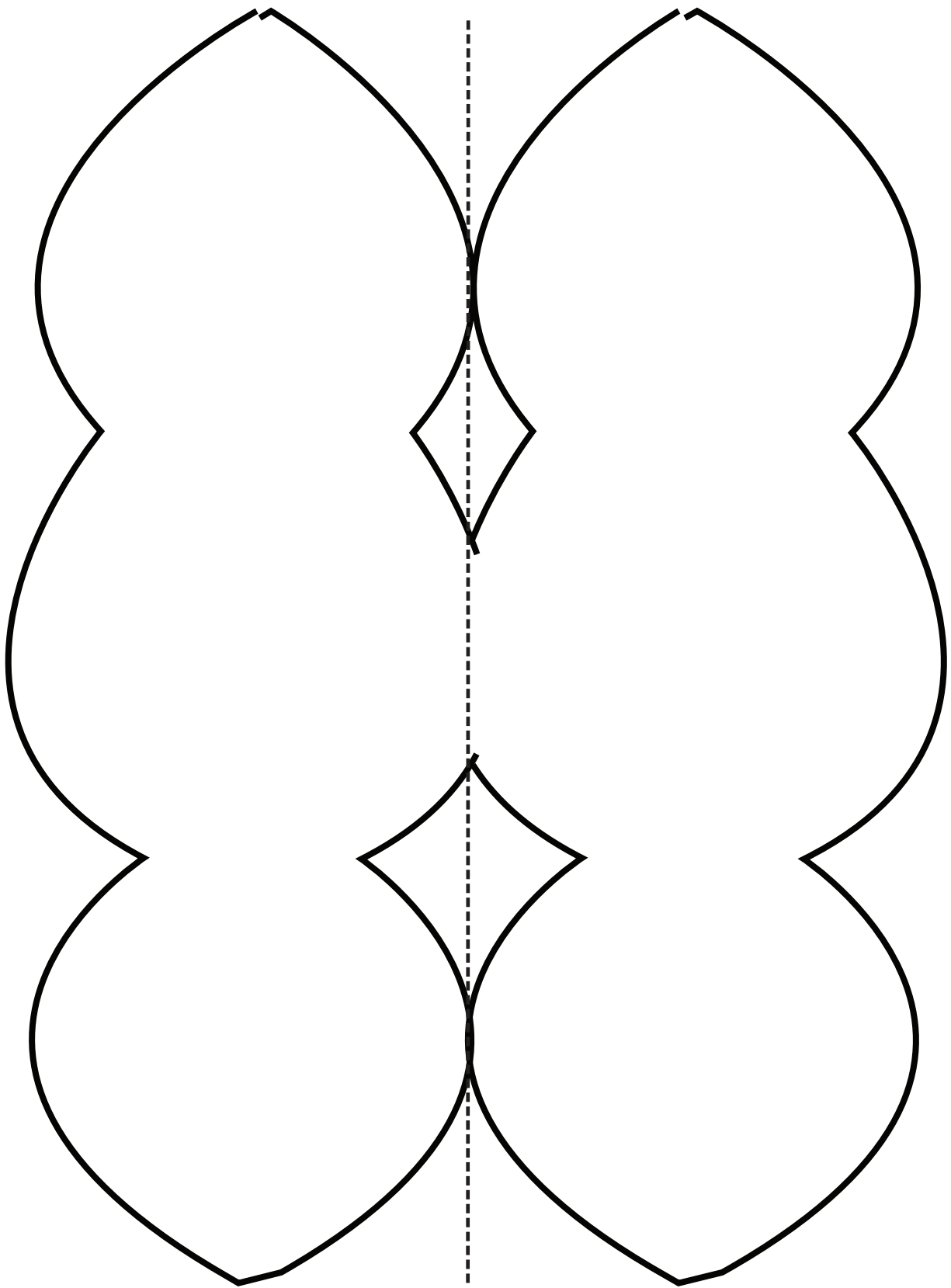


7.

Large green pod with green  
soybeans

Copy this page on **green** paper.





## 8. Large brown pod with brown soybeans

Copy this page on **brown** paper.